



**PRODUCT INFORMATION**

**PRODUCT: BLOCK SEAL LIQUID**

**PART NO.: C616C**

**FUNCTION AND APPLICATION:** Repairs cracked engine blocks, cylinder heads, valve parts, water jackets. For all water-cooled engines.

**OUTSTANDING PROPERTIES:** A specially compounded engine block and cylinder head repair designed to form a rugged temperature-resistant bond.

**USE DIRECTIONS:** NOTE: Be sure cooling system is clean. Remove all rust, scale and sludge. Use SOLDER SEAL HEAVY DUTY RADIATOR CLEANER for flushing, neutralizing and reflushing per product instructions. If anti-freeze is in system, drain and flush before using. Clean anti-freeze may be replaced after repair is completed as follows: SHAKE WELL BEFORE USING. Fill radiator allowing room for expansion and addition of LIQUID BLOCK SEAL. Radiator hose or thermostat need not be removed. Pour in contents and run engine until temperature is well above normal (80°C to 95°C). Continue engine operation at high temperature (DO NOT BOIL) for 5-10 minutes or until visible leak stops. Drain entire system and let repair set for 1/2 hour before refilling. Flush with clear water then refill system. When used according to directions, LIQUID BLOCK SEAL cannot impair circulation.

**PRODUCT LIMITATIONS:** In severe cases, repairs may be only temporary. In this situation, replacement of the block may be necessary.

**PRECAUTIONS:** View MSDS at [www.gunk.ca](http://www.gunk.ca)

**STORAGE & HANDLING:** Store in a cool, dry place below 50°C, away from acids, and oxidizing agents. Keep from freezing. Keep away from children and animals.

**DISPOSAL:** Safeguard our environment. Dispose of container, residue, and excess product in accordance with all federal, provincial, and local laws and regulations.

**PACKAGING:** 443mL can with pull-tab top, packed 12 per case.

**U.P.C. CODE:** 0-60959-02816-6

**WEIGHT PER CASE:** 14 lbs. 6.36 kg

**CASE SIZE:** 11 X 8.625 X 6.875